Grouser configurations deliver improved pumping forces and turning performance to drive up production rates
Integrated design with the continuous miner drive and frame systems minimizes downtime
Superior quality delivers predictable wear life to help you manage your service time
Balanced grouser positioning increases wear life by eliminating high localized contact pressure between the chain and track frames
Custom alloy stainless pins improve the life of the chain by reducing pin/journal wear
Published component weights and best practices provide the operators with the knowledge to help maintain a safe environment

### Legacy chains

<table>
<thead>
<tr>
<th>Part number</th>
<th>Machines</th>
<th>Grouser material</th>
<th>Grouser pattern</th>
<th>Width mm/in</th>
<th>Pitch mm/in</th>
<th>Links</th>
<th>Length m/ft-in</th>
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<tbody>
<tr>
<td>00509101-0043</td>
<td>Loaders</td>
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<td>Chevron</td>
<td>310/12</td>
<td>102/4</td>
<td>43</td>
<td>4.37/14 · 4</td>
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<tr>
<td>00509100-2024</td>
<td>Miners</td>
<td>Forged steel</td>
<td>Chevron</td>
<td>457/18</td>
<td>130/5-1/8</td>
<td>24</td>
<td>3.12/10 · 3</td>
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### 162 mm (6 3/8") South Africa chains

<table>
<thead>
<tr>
<th>Part number</th>
<th>Machines</th>
<th>Grouser material</th>
<th>Grouser pattern</th>
<th>Width mm/in</th>
<th>Pitch mm/in</th>
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<th>Length m/ft-in</th>
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<tbody>
<tr>
<td>00509114-5014*</td>
<td>12HM31</td>
<td>Carbide</td>
<td>Chevron/Blanks</td>
<td>560/22</td>
<td>162/6-3/8</td>
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<td>2.25/7 · 5</td>
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<td>00509114-5023*</td>
<td>12HM31</td>
<td>Carbide</td>
<td>Chevron/Blanks</td>
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<td>162/6-3/8</td>
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### 178 mm (7") CM chains

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<thead>
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<th>Machines</th>
<th>Grouser material</th>
<th>Grouser pattern</th>
<th>Width mm/in</th>
<th>Pitch mm/in</th>
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<th>Length m/ft-in</th>
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<tbody>
<tr>
<td>00509122-0017</td>
<td>14CM</td>
<td>Forged steel</td>
<td>Straight/Chevron</td>
<td>420/16.5</td>
<td>178/7</td>
<td>17</td>
<td>3.02/9 · 11</td>
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<tr>
<td>00509122-0022</td>
<td>14CM</td>
<td>Forged steel</td>
<td>Straight/Chevron</td>
<td>420/16.5</td>
<td>178/7</td>
<td>22</td>
<td>3.91/12 · 10</td>
</tr>
<tr>
<td>00509128-0018</td>
<td>12CM</td>
<td>Forged steel</td>
<td>Straight/Chevron</td>
<td>470/18.5</td>
<td>178/7</td>
<td>18</td>
<td>3.20/10 · 6</td>
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<tr>
<td>00509128-0020</td>
<td>12CM</td>
<td>Forged steel</td>
<td>Straight/Chevron</td>
<td>470/18.5</td>
<td>178/7</td>
<td>20</td>
<td>3.56/11 · 8</td>
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<tr>
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<td>Forged steel</td>
<td>Straight/Chevron</td>
<td>508/20</td>
<td>178/7</td>
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<td>3.02/9 · 11</td>
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<td>Straight/Chevron</td>
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<td>3.02/9 · 11</td>
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<td>Carbide</td>
<td>Straight/Chevron</td>
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### 178mm (7”) CM chains (continued)

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<td>Straight/ Chevron</td>
<td>560/22</td>
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<td>Carbide</td>
<td>Straight/ Chevron</td>
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<td>3.20/10 - 6</td>
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### 184mm (7 ¼”) inboard drive chains

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### 184mm (7 ¼”) outboard drive chains

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<th>Machines</th>
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<td>560/22</td>
<td>184/7-1/4</td>
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<td>2.58/8 - 5</td>
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</tbody>
</table>

*Available in South Africa only*