Maintaining a skilled, knowledgeable workforce is a challenge everyone faces. With changing technologies and fluctuations within the mining industry, it can be especially daunting. Whether you need training for a new hire or a veteran, it can be difficult to find training that is engaging, technologically relevant, and easy to fit into busy schedules. Product Training and Publications, the technical communication and training group within P&H Mining Equipment, strives to provide you with the knowledge, skills, and competencies needed for your employees to achieve their highest performance potential.

Product Training and Publications has identified eLearning as the primary delivery method for the knowledge components of Fundamental and Product Specific Training. eLearning provides several advantages over traditional training methods:

- eLearning content can be accessed on any computer that has Internet access by any individual who has the appropriate login and password credentials.
- Immediate availability of training content. Students receive the training they require right now, when the training is required most. This provides a quicker, more productive workforce.
- Reduces the cost of training by eliminating travel, living, and other expenses associated with Instructor Led Training.
- Provides students with the ability to learn at their own pace and in their own comfortable environment.
- Improved retention of technical and operational content.
- The training content can be delivered to a large contingent of people in varying locations and be technically consistent across the board.
- Training content can be tailored to an individual’s personal strengths and weaknesses. This provides a targeted more effective training solution for today’s workforce.
- When used as a prerequisite to Instructor Led Training, eLearning can level the playing field between novice and senior personal. This makes the Instructor Led Training more effective by allowing the Instructor to spend more time developing skills rather than knowledge based components.

This Course Catalog contains descriptions of the eLearning Lessons available to you through Product Training and Publications.

Lesson Duration:
Each eLearning Lesson is designed to be 45 minutes in duration. However, because eLearning is self-paced training, actual duration may vary per student.

Target Audience:
Drill Operators, Technicians, and Engineers who will operate and/or perform maintenance on P&H Mining Drills.

Prerequisites:
Students should have a basic working knowledge of computers, and fundamental understanding of electronics, mechanics, pneumatics, hydraulics, operation, etc., as it applies to the systems of a P&H Blasthole Drill.

Lesson Location:
eLearning content can be accessed on any computer that has Internet access by any individual who has the appropriate login and password credentials.

Computer Requirements:
It is recommended that all computers accessing eLearning content have the basic minimum requirements:

- Internet Explorer version 7 or better.
- Flash Player version 8 or better.
- Java version 1.5 or better.
- Latest version of Windows Media Player.
- Adobe Reader version 8 or better.
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## Drill Maintenance Curriculums

### 320XPC Maintenance Standard Curriculum

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### 250XPC Maintenance Standard Curriculum

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### 250XP Maintenance Standard Curriculum

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| Lesson 12.3| 250XP Leveling System                                                   |
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Module 4 Power Unit

Lesson 4.4 250XPC Power Unit

Lesson Description:
This Lesson will provide a base knowledge of the 250XPC Drills Power Unit. Descriptions and locations of the various components will be provided to give a better understanding of the Drills new system.

Objectives:
Upon completion of this Lesson the student will:
- Identify and locate the Power Unit and its components.
- Understand the Power Unit and its functions.

Lesson Outline:
- Topic 1 Power Unit
- Topic 2 Main Motor
- Topic 3 Pump Drive Transmission

Lesson 4.2 320XPC Power Unit

Lesson Description:
This Lesson will provide a base knowledge of the new 320XPC Drills Power Unit. Descriptions and locations of the various components will be provided to give a better understanding of the Drills new system.

Objectives:
Upon completion of this Lesson the student will:
- Identify and locate the Power Unit and its components.
- Understand the Power Unit and its functions.

Lesson Outline:
- Lesson 1 Power Unit
- Lesson 2 Main Motor
- Lesson 3 Pump Drive Transmission

Lesson 4.3 250XP Power Unit

Lesson Description:
This Lesson will provide a base knowledge of the 250XP Blasthole Drills Power Unit. Descriptions and locations of the various components will be provided to give a better understanding of the Drills power unit.

Objectives:
Upon completion of this Lesson the student will:
- Identify and locate the Power Unit and its components.
- Understand the Power Unit and its functions.
Lesson Outline:

- Topic 1 Power Unit
- Topic 2 Main Motor
- Topic 3 Pump Drive Transmission
Module 5 Hydraulics

Lesson 5.4 250XPC Hydraulics

Lesson Description:
This Lesson will take you through the hydraulic system for the 250XPC Blasthole Drill. The Lesson breaks the hydraulic system down to help you understand each section of the system including, Propel Hydraulics and Auxiliary Hydraulics as well as the Low Pressure system.

Objectives:
Upon completion of this Lesson the student will:
- Understand the main hydraulic system and its components.
- Understand the auxiliary hydraulic system and its components.
- Know where all components are location on the Drill.
- Have an overall understanding of how this system works in a whole.

Lesson Outline:
- Topic 1 Hydraulic System Overview
- Topic 2 Hydraulic System Components
- Topic 3 Main Hydraulic Operation
- Topic 4 Auxiliary Hydraulic Operation

Lesson 5.2 320XPC Hydraulics

Lesson Description:
This Lesson will take you through the hydraulic system for the 320XPC Blasthole Drill. The Lesson breaks the hydraulic system down to help you understand each section of the system including, Propel Hydraulics and Auxiliary Hydraulics.

Objectives:
Upon completion of this Lesson the student will:
- Understand the main hydraulic system and its components.
- Understand the auxiliary hydraulic system and its components.
- Know where all components are location on the Drill.
- Have a complete understanding of how this system works in a whole.

Lesson Outline:
- Topic 1 Hydraulic System Overview
- Topic 2 Hydraulic System Components
- Topic 3 Main Hydraulic Operation
- Topic 4 Auxiliary Hydraulic Operation
Lesson 5.3 250XP Hydraulics

Lesson Description:
This Lesson will take you through the hydraulic system for the 250XPB Blasthole Drill. The Lesson breaks the hydraulic system down to help you understand each section of the system including, Propel Hydraulics and Auxiliary Hydraulics.

Objectives:
Upon completion of this Lesson the student will:
• Understand the main hydraulic system and its components.
• Understand the auxiliary hydraulic system and its components.
• Know where all components are located on the Drill.
• Have a complete understanding of how this system works in a whole.

Lesson Outline:
• Topic 1 Hydraulic System Overview
• Topic 2 Hydraulic System Components
• Topic 3 Main Hydraulic Operation
• Topic 4 Auxiliary Hydraulic Operation
Module 6 Propel System

Lesson 6.4 250XPC Propel System

Lesson Description:
This Lesson provides information on the purpose, operation and components of the propel system used on the 250XPC Drills.

Objectives:
Upon completion of this Lesson the student will:
- Describe the purpose of the Propel System.
- Identify the main components of the Propel System.
- Describe the purpose of the Propel Motor.
- Identify the main components of the Propel Motor.
- Describe the purpose of the Propel Transmission.
- Identify the main components of the Propel Transmission.

Lesson Outline:
- Topic 1 Propel System Overview
- Topic 2 Propel System Components
- Topic 3 Propel Motor
- Topic 4 Propel Transmission

Lesson 6.2 320XPC Propel System

Lesson Description:
This Lesson provides information on the purpose, operation and components of the propel system used on the 320XPC Drills.

Objectives:
Upon completion of this Lesson the student will:
- Describe the purpose of the Propel System.
- Identify the main components of the Propel System.
- Describe the purpose of the Propel Motor.
- Identify the main components of the Propel Motor.
- Describe the purpose of the Propel Transmission.
- Identify the main components of the Propel Transmission.

Lesson Outline:
- Topic 1 Propel System Overview
- Topic 2 Propel System Components
- Topic 3 Propel Motor
- Topic 4 Propel Transmission
Lesson 6.3 250XP Propel System

Lesson Description:
This Lesson provides information on the purpose, operation and components of the propel system used on the 250XP Drills.

Objectives:
Upon completion of this Lesson the student will:
- Describe the purpose of the Propel System.
- Identify the main components of the Propel System.
- Describe the purpose of the Propel Motor.
- Identify the main components of the Propel Motor.
- Describe the purpose of the Propel Transmission.
- Identify the main components of the Propel Transmission.

Lesson Outline:
- Topic 1 Propel System Overview
- Topic 2 Propel System Components
- Topic 3 Propel Motor
- Topic 4 Propel Transmission
Module 7 Main Air System

Lesson 7.4 250XPC Main Air System

Lesson Description:
This Lesson provides information on the purpose, operation and components of the Main Air System on the 250XPC Blasthole Drill.

Objectives:
Upon completion of this Lesson the student will:
- Describe the purpose of the Main Air System.
- Identify the components of the Main Air System.
- Understand the operation of the Main Air System.

Lesson Outline:
- Topic 1 Main Air Overview
- Topic 2 System Components

Lesson 7.2 320XPC Main Air System

Lesson Description:
This Lesson provides information on the purpose, operation and components of the Main Air System on the 320XPC Blasthole Drill.

Objectives:
Upon completion of this Lesson the student will:
- Describe the purpose of the Main Air System.
- Identify the components of the Main Air System.
- Understand the operation of the Main Air System.

Lesson Outline:
- Topic 1 Main Air Overview
- Topic 2 System Components

Lesson 7.3 250XP Main Air System

Lesson Description:
This Lesson will dive into the components and the operation of the main air system. This Lesson will show the system in a whole and how the components work together to achieve the systems final result.

Objectives:
Upon completion of this Lesson the student will:
- Know all components, and their locations, associated with the system.
- Understand how the system operates.

Lesson Outline:
- Topic 1 Main Air System Introduction
• Topic 2 System Components and Operation
Module 8 Water Injection System

Lesson 8.4 250XPC Water Injection System

Lesson Description:
This Lesson provides information on the purpose, operation and components of the Water Injection System.

Objectives:
Upon completion of this Lesson the student will:
- Describe the purpose of the Water Injection System.
- Identify the main components of the Water Injection System.
- Describe the purpose of the Water Tank.
- Identify the main components of the Water Tank.
- Describe the purpose of the Water Pump.
- Identify the main components of the Water Pump.
- Describe the purpose of the Water Control Assemblies.
- Identify the main components of the Water Control Assemblies.

Lesson Outline:
- Topic 1 Water Injection Overview
- Topic 2 Water Tank
- Topic 3 Water Pump
- Topic 4 Control Components

Lesson 8.2 320XPC Water Injection System

Lesson Description:
This Lesson provides information on the purpose, operation and components of the Water Injection System.

Objectives:
Upon completion of this Lesson the student will:
- Describe the purpose of the Water Injection System.
- Identify the main components of the Water Injection System.
- Describe the purpose of the Water Tank.
- Identify the main components of the Water Tank.
- Describe the purpose of the Water Pump.
- Identify the main components of the Water Pump.
- Describe the purpose of the Water Control Assemblies.
- Identify the main components of the Water Control Assemblies.

Lesson Outline:
- Topic 1 Water Injection Overview
- Topic 2 Water Tank
- Topic 3 Water Pump
- Topic 4 Control Components
Lesson 8.3 250XP Water Injection System

Lesson Description:
This Lesson provides information on the purpose, operation and components of the Water Injection System.

Objectives:
Upon completion of this Lesson the student will:
- Describe the purpose of the Water Injection System.
- Identify the main components of the Water Injection System.
- Describe the purpose of the Water Tank.
- Identify the main components of the Water Tank.
- Describe the purpose of the Water Pump.
- Identify the main components of the Water Pump.
- Describe the purpose of the Water Control components.
- Identify the main components of the Water Control components.

Lesson Outline:
- Topic 1 Water Injection Overview
- Topic 2 Water Injection Components
Module 9 Mast Assembly

Lesson 9.4 250XPC Mast Assembly

Lesson Description:
This Lesson provides information on the purpose, operation and components of the Mast Assembly on the 250XPC Drill.

Objectives:
Upon completion of this Lesson the student will:
- Describe the purpose of the Mast Assembly.
- Identify the main components of the Mast Assembly.
- Describe the purpose of the Back Braces.
- Identify the components of the Back Braces.
- Describe the purpose of the Anchor Pins.
- Identify the main components of the Anchor Pins.
- Describe the purpose of the Mast Cylinders.
- Identify the components of the Mast Cylinders.
- Describe the purpose of the Auxiliary Winch.
- Identify the components of the Auxiliary Winch.

Lesson Outline:
- Topic 1 Mast Overview
- Topic 2 Back Braces
- Topic 3 Anchor Pins
- Topic 4 Mast Cylinders
- Topic 5 Auxiliary Winch

Lesson 9.2 320XPC Mast Assembly

Lesson Description:
This Lesson provides information on the purpose, operation and components of the Mast Assembly.

Objectives:
Upon completion of this Lesson the student will:
- Describe the purpose of the Mast Assembly.
- Identify the main components of the Mast Assembly.
- Describe the purpose of the Back Braces.
- Identify the components of the Back Braces.
- Describe the purpose of the Anchor Pins.
- Identify the main components of the Anchor Pins.
- Describe the purpose of the Mast Cylinders.
- Identify the components of the Mast Cylinders.
- Describe the purpose of the Auxiliary Winch.
- Identify the components of the Auxiliary Winch.
Lesson Outline:
- Topic 1 Mast Overview
- Topic 2 Back Braces
- Topic 3 Anchor Pins
- Topic 4 Mast Cylinders
- Topic 5 Auxiliary Winch

Lesson 9.3 250XP Mast Assembly

Lesson Description:
This Lesson provides information on the mast assembly and components related to the mast.

Objectives:
Upon completion of this Lesson the student will:
- Know what components are related to the mast.
- Understand the locations of the mast components.
- Understand how the components operate.

Lesson Outline:
- Topic 1 Mast Assembly Introduction
- Topic 2 Mast Cylinders
- Topic 3 Mast Back Braces
- Topic 4 Mast Anchor Pins
Module 10 Rotary Machinery

Lesson 10.4 250XPC Rotary Carriage

Lesson Description:
This Lesson provides information on the purpose, operation and components of the Rotary Carriage Equipment for 250XPC Drills.

Objectives:
Upon completion of this Lesson the student will:
- Describe the purpose of the Rotary Carriage Assemblies.
- Identify the main components of the Rotary Carriage Assemblies.
- Describe the purpose of the Pulldown Machinery.
- Identify the main components of the Pulldown Machinery.
- Describe the purpose of the Rotary Machinery.
- Identify the main components of the Rotary Machinery.

Lesson Outline:
- Topic 1 Rotary Carriage Overview
- Topic 2 Pulldown / Hoist Machinery
- Topic 3 Rotary Machinery

Lesson 10.2 320XPC Rotary Carriage

Lesson Description:
This Lesson provides information on the purpose, operation and components of the Rotary Carriage Equipment for 320XPC Blasthole Drills.

Objectives:
Upon completion of this Lesson the student will:
- Describe the purpose of the Rotary Carriage Assemblies.
- Identify the main components of the Rotary Carriage Assemblies.
- Describe the purpose of the Pulldown Machinery.
- Identify the main components of the Pulldown Machinery.
- Describe the purpose of the Rotary Machinery.
- Identify the main components of the Rotary Machinery.

Lesson Outline:
- Lesson 1 Rotary Carriage Overview
- Lesson 2 Pulldown / Hoist Machinery
- Lesson 3 Rotary Machinery
Lesson 10.3 250XP Rotary Carriage

Lesson Description:
This Lesson provides information on the purpose, operation and components of the Rotary Carriage Equipment for 250XP Blasthole Drills.

Objectives:
Upon completion of this Lesson the student will:

• Describe the purpose of the Rotary Carriage Assemblies.
• Identify the main components of the Rotary Carriage Assemblies.
• Describe the purpose of the Pulldown Motors.
• Describe the purpose of the Rotary Motors.

Lesson Outline:

• Topic 1 System Overview
• Topic 2 System Components
• Topic 3 Hoist/Pulldown Motors
• Topic 4 Rotary Motors
Module 11 Pipe Handling Equipment

Lesson 11.4 250XPC Pipe Handling System

Lesson Description:
This Lesson provides information on the purpose, operation and components of the Pipe Handling Equipment used on both 250XPC Drill Models.

Objectives:
Upon completion of this Lesson the student will:
- Describe the purpose of the Pipe Handling System.
- Identify the main sub systems and components of the Pipe Handling System.
- Identify the location of the sub systems and components of the Pipe Handling System.
- Describe the purpose of the Pipe Rack.
- Identify the main components of the Pipe Rack.
- Identify the location of the sub systems and components of the Pipe Rack.
- Describe the purpose of the Breakout Wrench.
- Identify the main components of the Breakout Wrench.
- Identify the location of the sub systems and components of the Breakout Wrench.
- Describe the purpose of the Deck Wrench.
- Identify the main components of the Deck Wrench.
- Identify the location of the sub systems and components of the Deck Wrench.

Lesson Outline:
- Topic 1 Pipe Handling Equipment Overview
- Topic 2 Pipe Rack
- Topic 3 Breakout Wrench
- Topic 4 Deck Wrench

Lesson 11.2 320XPC Pipe Handling System

Lesson Description:
This Lesson provides information on the purpose, operation and components of the Pipe Handling Equipment used on the 320XPC Drill Models.

Objectives:
Upon completion of this Lesson the student will:
- Describe the purpose of the Pipe Handling System.
- Identify the main sub systems and components of the Pipe Handling System.
- Identify the location of the sub systems and components of the Pipe Handling System.
- Describe the purpose of the Pipe Rack.
- Identify the main components of the Pipe Rack.
- Identify the location of the sub systems and components of the Pipe Rack.
- Describe the purpose of the Breakout Wrench.
- Identify the main components of the Breakout Wrench.
- Identify the location of the sub systems and components of the Breakout Wrench.
- Describe the purpose of the Deck Wrench.
• Identify the main components of the Deck Wrench.
• Identify the location of the sub systems and components of the Deck Wrench.

**Lesson Outline:**
- Lesson 1 Pipe Handling Equipment Overview
- Lesson 2 Pipe Rack
- Lesson 3 Breakout Wrench
- Lesson 4 Deck Wrench

**Lesson 11.3 250XP Pipe Handling System**

**Lesson Description:**
This Lesson provides information on the equipment used to handle the Drill string or steel on the Drill. This Lesson will provide information on the components of each system and how they operate to help operators and technicians use and maintain the pipe handling equipment.

**Objectives:**
Upon completion of this Lesson the student will:
- Know what equipment is used to handle the Drill string.
- Understand how the equipment works and what components make up the equipment.

**Lesson Outline:**
- Topic 1 Pipe Handling Equipment Introduction
- Topic 2 Pipe Rack
- Topic 3 Breakout Wrench
- Topic 4 Deck Wrench
Module 12 Leveling System

Lesson 12.4 250XPC Leveling System

Lesson Description:
This Lesson provides information on the purpose, operation and components of the Leveling system. This Lesson will show how the leveling system works and all the components involved in its operation.

Objectives:
Upon completion of this Lesson the student will:
- Describe the purpose of the Leveling System Assembly.
- Identify the main components of the Leveling System Assembly.
- Identify locations of the components.
- Describe the purpose of the Jacks.
- Identify the main components of the Jacks.
- Describe the theory of operation of the leveling system.

Lesson Outline:
- Topic 1 Leveling System Overview
- Topic 2 System Components
- Topic 3 Leveling System Operation

Lesson 12.2 320XPC Leveling System

Lesson Description:
This Lesson provides information on the purpose, operation and components of the Leveling system. This Lesson will show how the leveling system works and all the components involved in its operation.

Objectives:
Upon completion of this Lesson the student will:
- Describe the purpose of the Leveling System Assembly.
- Identify the main components of the Leveling System Assembly.
- Identify locations of the components.
- Describe the purpose of the Jacks.
- Identify the main components of the Jacks.
- Describe the theory of operation of the leveling system.

Lesson Outline:
- Topic 1 Leveling System Overview
- Topic 2 System Components
- Topic 3 Leveling System Operation
Lesson 12.3 250XP Leveling System

Lesson Description:
This Lesson will provide information on the components and operation of the leveling system for the 250XP Drill.

Objectives:
Upon completion of this Lesson the student will:
- Understand the leveling system and how it works.
- Understand the components that are used in the system.

Lesson Outline:
- Topic 1 Leveling System Introduction
- Topic 2 System Components
- Topic 3 System Operation
Module 13 Auto Lubrication System

Lesson 13.4 250XPC Auto Lubrication System

Lesson Description:
This Lesson provides information on the purpose, operation and components of the 250XPC Auto Lubrication System.

Objectives:
Upon completion of this Lesson the student will:
- Describe the purpose of the Automatic Lubrication System.
- Identify the main components of the Automatic Lubrication System.
- Describe the purpose of the Lubrication Pump.
- Identify the main components of the Lubrication Pump.
- Describe the purpose of the Grease Injectors.
- Identify the main components and operation of the Grease Injectors.
- Describe the purpose of the System Control Components.
- Identify the main components and purpose of the System Control.
- Describe the purpose of the Grease Tank.
- Identify the main components of the Grease Tank.

Lesson Outline:
- Topic 1 Automatic Lubrication System Overview
- Topic 2 System Components
- Topic 3 System Operation

Lesson 13.2 320XPC Auto Lubrication System

Lesson Description:
In this Lesson the lubrication of the Drills assemblies are explained. The auto lubrication system is one of the key systems on the Drill and ensures the operator that the machine will keep working well when lubricated correctly.

Objectives:
Upon completion of this Lesson the student will:
- Understand the different types of lubrication used on the 320XPC Drill.
- Know the components used lubrication different assemblies of the Drill.
- Understand the Automatic Lubrication Systems operation and its components.

Lesson Outline:
- Topic 1 Drill Lubrication Overview
- Topic 2 Auto Lubrication System Components
- Topic 3 Auto Lubrication System Operation
Lesson 13.3 250XP Auto Lubrication System

Lesson Description:
This Lesson will provide information regarding the lubrication of the machine as well as the parts and assemblies involved in achieving a proper lubricated machine.

Objectives:
Upon completion of this Lesson the student will:
- Understand what components are involved in the lubrication system.
- Know the locations of the components used.
- Understand how the system works.

Lesson Outline:
- Topic 1 Lubrication Introduction
- Topic 2 Components
- Topic 3 Auto Lubrication Operation
Module 14 Electrical System

Lesson 14.2 320XPC Electrical System

Lesson Description:
In this Lesson you will learn about the 320XPC electrical system, from where the power starts to how the components come together to achieve motion. This Lesson will help you become familiar with the electrical system and its components making for better troubleshooting and maintenance.

Objectives:
Upon completion of this Lesson the student will:
- Understanding of the theory of the electrical systems operation.
- Understand what components make up the 320XPC electrical system.
- Understand the systems components and what they do to make the system function.

Lesson Outline:
- Topic 1 Electrical System Introduction
- Topic 2 Electrical Components